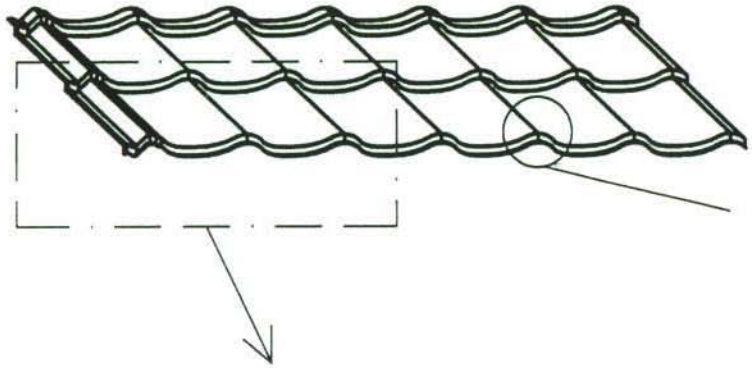
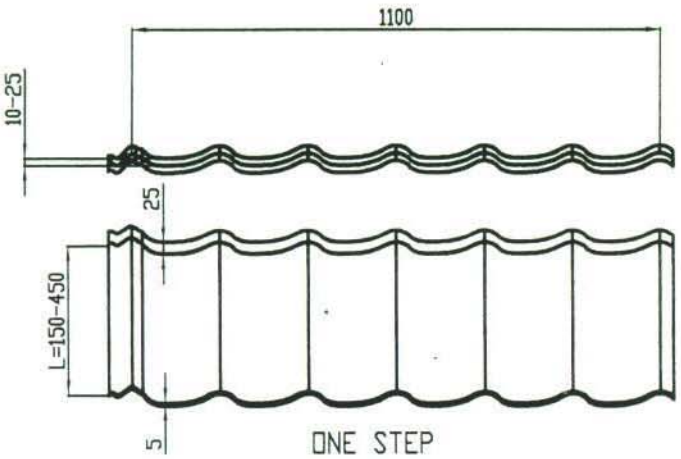
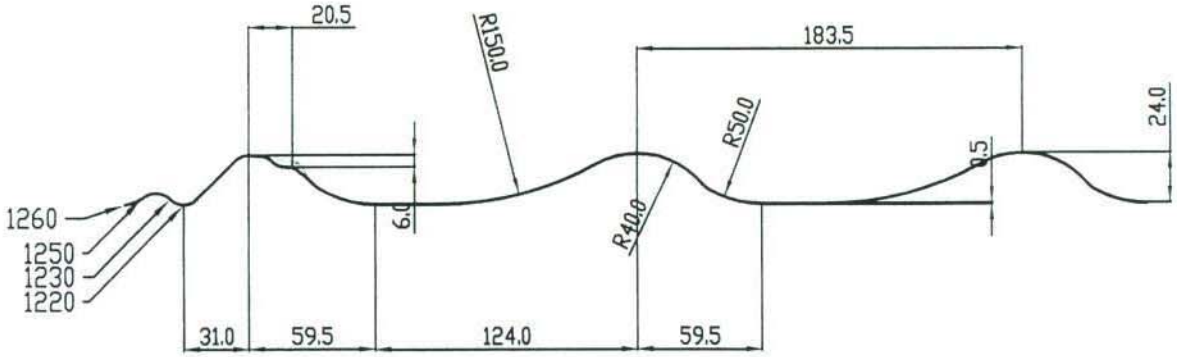


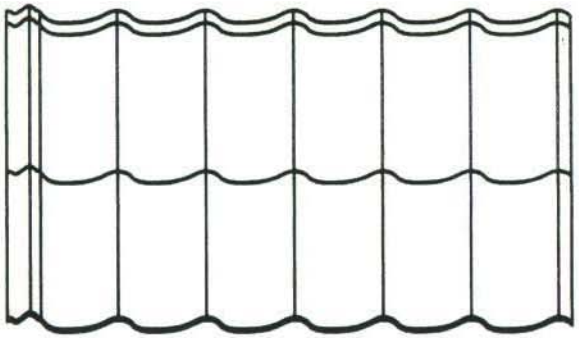
FRONT EDGE



ONE STEP

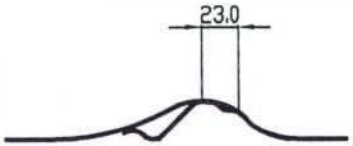
CROSS SECTION 4:1





TWO STEPS

OVER LAPPING 3:1



Sheet width = 1250/1230/1220 mm
Sheet thickness = 0.5 - 0.6 mm
Yield strength= 280 - 320 N/mm2

Note! Dimensions have been rounded to the nearest 0,5mm

Mark	Field	Change	Date	Change	App.

Heat treatment		Material			
PROJECT Nr 001-1145	ORIG. DRAWING 600001	Name / Mark / Calc. Weight kg	Permissible variations	Scale 1:1	Design KPa 271200
					Draw KPa 100707
					Approve
		PART KTJ-24 MOD			
		ASSEMBLY PROFILE			600001M_25
		CUSTOMER Heys-Shaw Ltd			